

K22
SERIE



K 22

HK 60/22

EK 60/22

EKM 60/22

EKM 60/22 IS

EKM 60 UNV + UA22

EK 60 UNV + UA22

THK 22

PK 22

PK 60 UNV + UA22

Crimping dies R 22



Suitable for

- Tubular cable lugs and connectors - Cu, standard type
- Tubular cable lugs for switchgear connections

Cross section mm ²	Part No.	Crimp width mm
6	R226	5
10	R2210	5
16	R2216	5
25	R2225	5
35	R2235	5
50	R2250	5
70	R2270	5
95	R2295	5
120	R22120	5
150	R22150	5
185	R22185	5
240	R22240	5
300	R22300	5

Crimping die set, 6 - 300 mm² R 22 in plastic case, 14-pce.



Suitable for

- Tubular cable lugs and connectors - Cu, standard type
- Tubular cable lugs for switchgear connections

Part No.
R22SET

Crimping dies IS 22



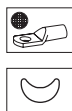
Suitable for

- Insulated tubular cable lugs and connectors
- Insulated pin terminals

Cross section mm ²	Part No.	Crimp width mm
10	IS2210	5
16	IS2216	5
25	IS2225	5
35	IS2235	5
50	IS2250	5
70	IS2270	5
95	IS2295	5
120	IS22120	5



Crimping dies F 22



Suitable for

- Tubular cable lugs and connectors for fine stranded conductors

Cross section mm ²	Part No.
10	F2210
16	F2216
25	F2225
35	F2235
50	F2250
70	F2270

Crimping dies M 22



Suitable for

- Tubular cable lugs and connectors for solid conductors

Cross section mm ²	Part No.	Crimp width mm
1.5 - 4	M22154	5
6 - 10	M22610	5
16	M2216	5

Crimping dies N 22



Suitable for

- Tubular cable lugs and connectors - Ni
- Tubular cable lugs and connectors - stainless steel

Cross section mm ²	Part No.
10	N2210
16	N2216
25	N2225
35	N2235
50	N2250

Crimping dies D 22



Suitable for

- Compression cable lugs to DIN 46235 and connectors to DIN 46267, part 1 - Cu

Cross section mm ²	Part No.	Code	Crimp width mm
6	D226	5	5
10	D2210	6	5
16	D2216	8	5
25	D2225	10	5
35	D2235	12	5
50	D2250	14	5
70	D2270	16	5
95	D2295	18	5
120	D22120	20	5
150	D22150	22	5
185	D22185	25	5
240	D22240	28	5
300	D22300	32	5

Crimping die set, 6-300 mm² D 22 in plastic case, 14-pce.



Suitable for

- Compression cable lugs to DIN 46235 and connectors to DIN 46267, part 1 - Cu

Part No.
D22SET

Crimping dies DP 22



Suitable for

- Double compression cable lugs

Cross section mm ²	Part No.	Code
2 x 70	DP2270	24 DP

Crimping dies Q 22



Suitable for

- Solderless terminals to DIN 46234 and pin terminals to DIN 46230 - Cu
- Solderless connectors to DIN 46341 - Cu

Cross section mm ²	Part No.
10	Q2210
16	Q2216
25	Q2225
35	Q2235
50	Q2250
70	Q2270

Crimping dies ISQ 22

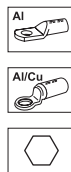


Suitable for

- Insulated solderless terminals and pin terminals

Cross section mm ²	Part No.
10	ISQ2210
16	ISQ2216
25	ISQ2225
35	ISQ2235
50	ISQ2250
70	ISQ2270

Crimping die set, 10-300 mm² A 22 in plastic case, 11-pce.

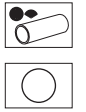


Suitable for

- Compression cable lugs and connectors to DIN - Al
- Compression cable lugs and connectors Al/Cu (aluminium side)

Part No.
A22SET

Crimping dies RU 22

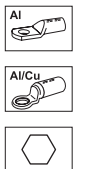


Suitable for

- Pre-rounding of sector-shaped Al- and Cu-conductors
- 3- and 4-core sector-shaped conductors

Nominal cross section mm ² re/se	Nominal cross section mm ² rm/sm	Part No.	Dia. mm after pre-rounding	Pre-rounding width mm
	10	RU2210	4,1	19,5
	16	RU2216	5,1	19,5
35	25	RU223525	6,3	19,5
50	35	RU225035	7,5	19,5
70	50	RU227050	9,0	19,5
95	70	RU229570	10,5	19,5
120	95	RU2212095	12,5	19,5
150	120	RU22150120	14,0	19,5
185	150	RU22185150	15,8	19,5
240	185	RU22240185	17,5	19,5
300	240	RU22300240	20,3	19,5
	300	RU22300SM	22,5	19,5

Crimping dies A 22



Suitable for

- Compression cable lugs and connectors to DIN - Al
- Compression cable lugs and connectors Al/Cu (aluminium side)

Nominal cross section mm ² re/se	Nominal cross section mm ² rm/sm	Part No.	Code	Crimp width mm
16	10	A2210	10	7
25-35	16-25	A221625	12	7
50	35	A2235	14	7
70	50	A2250	16	7
95	70	A2270	18	7
120-150	95-120	A2295120	22	7
185	150	A22150	25	7
240	185	A22185	28	7
300	240	A22240	32	5
	300	A22300	34	5



Crimping dies H 22



Suitable for

- H-clamps

Cross section mm ²	Part No.	Crimp width mm
70	H2270	5

Crimping dies C 22 / MC 22



Suitable for

- C-clamps

Cross section mm ²	Part No.	Crimp width mm
16	C2216	5
25	C2225	5
35	C2235	5
50	C2250	5
70	C2270	5
10 - 10	MC2210	5
10 - 1 10 - 25 35 - 35	MC2235	5
50	MC2250	5

Crimping dies AE 2213

NEW

- ▶ The crimping dies can be used with tools from crimping dies series 22 und 13



Suitable for

- Cable end-sleeves

Cross section mm ²	Part No.	Crimp width mm
25	AE221325	21.5
35	AE221335	21.5
50	AE221350	21.5
70	AE221370	21.5
95	AE221395	21.5
120	AE2213120	21.5
150	AE2213150	21.5
185	AE2213185	21.5
240	AE2213240	21.5

	K50 SERIE	K4 SERIE	K22 SERIE	K13 SERIE	K15 SERIE	K25 SERIE
Connection material						
	0,75-25 mm ²	6-150 mm ²	6-300 mm ²	16-400 mm ²	16-400 mm ²	16-400 mm ²
	–	10-70 mm ²	10-150 mm ²	10-150 mm ²	10-150 mm ²	10-150 mm ²
	–	10-35 mm ²	10-70 mm ²	10-150 mm ²	10-150 mm ²	10-240 mm ²
	1,5-10 mm ²	–	1,5-16 mm ²	–	–	–
	–	1,5-16 mm ²	10-50 mm ²	16-95 mm ²	16-95 mm ²	16-95 mm ²
	–	1,5-16 mm ²	10-50 mm ²	16-95 mm ²	16-95 mm ²	16-95 mm ²
	6-25 mm ²	6-120 mm ²	6-300 mm ²	10-300 mm ²	10-625 mm ²	10-625 mm ²
	–	–	2x70 mm ²	2x50-2x120 mm ²	2x50-2x120 mm ²	2x50-2x120 mm ²
	0,5-10 mm ²	10-35 mm ²	10-70 mm ²	16-150 mm ²	16-150 mm ²	16-150 mm ²
	0,5-16 mm ²	10-16 mm ²	10-70 mm ²	10-95 mm ²	10-95 mm ²	16-95 mm ²
	–	16-150 mm ² *	10-300 mm ² *	10-300 mm ² *	10-300 mm ² *	10-500 mm ² *
	–	10-95 mm ²	10-300 mm ²	10-300 mm ²	10-500 mm ²	10-500 mm ²
	–	10-95 mm ²	10-300 mm ²	10-300 mm ²	10-500 mm ²	10-500 mm ²
	–	10-35 mm ²	10-70 mm ²	10-70 mm ²	10-70 mm ²	10-185 mm ²
	–	–	70 mm ²	70-120 mm ²	70-120 mm ²	70-120 mm ²
	0,5-50 mm ²	10-50 mm ²	25-240 mm ²	25-240 mm ²	25-240 mm ²	25-240 mm ²
	2x6-2x16 mm ²	–	–	–	–	–
	0,1-16 mm ²	–	–	–	–	–
	0,25-6 mm ²	–	–	–	–	–
BNC plug	RG 58, RG 59, RG 62, RG 71	–	–	–	–	–
Turned pin receptacle and pin connectors	0,1-4 mm ²	–	–	–	–	–

* Cross-section depending on conductor structure