SIMPLE DRILLING – EVERYTHING IN ONE OPERATION

Greenlee bits are produced using the latest CNC technology. The benefit to you is clear: Clean cutting edges produce longer and better cutting operations from the very first use. That saves you effort. The two-sided deburring of the edge breaker saves you time. The Rotastop system on the shank prevents the bit from slipping through in the chuck. That's how drilling is done today.



In brief

- ▶ Perfect cutting performance in the first pass
- ▶ Rotastop prevents the bit slipping through
- > Split point requires less effort



▶ Kwik Stepper with Rotastop

Years of experience and development have gone into this bit. The Kwik Stepper drills not only burr-free with optimum swarf removal, the spiral groove also reduces heat build-up during the drilling operation. This makes the Kwik Stepper especially durable. The Rotastop system holds the bit in place - without slipping through. Additionally, the split point reduces your effort during the drilling operation. Great performance from just one bit.

- All required drilling ranges in one tool
- Rotastop for maximum torque transmission
- Quick bit change
- No slipping through in the chuck
- Spiral groove for improved cutting performance
- Two-sided burr removal
- Can be used for sheet, pipes, non-ferrous metals, stainless steel and plastics

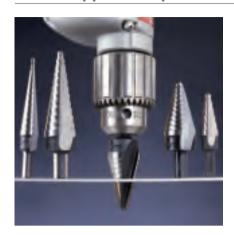
▶ Performance in the set: Kwik Stepper set of step bits

To keep you flexible while drilling, we have combined all standard step bits in a practical set and accommodated them in a robust plastic box. Everything to hand.

- All common step bits
- Clear assignment of the bit through laser scaling of the step bit
- Robust plastic box with integrated pop-up hinge
- Easy to transport and store



Kwik Stepper™ step bit



- Minimum burr
- Long service lifeGood torque transmission
- Less effort when drilling

Suitable for

- Sheet, pipe, NF metal and plastic

Item	Drilling range dia. mm	Step sizes dia.	Total length mm	Number of steps	Shank dia. mm	Part No.
Kwik Stepper™ step bit 3.2 - 12.7 mm	3.2 - 12.7	3.2 / 4.0 / 4.8 / 5.6 / 6.4 / 7.1 / 7.9 / 8.7 / 9.5 / 10.3 / 11.1 / 11.9 / 12.7	80	13	634	50344013
Kwik Stepper™ step bit 4.8 - 12.7 mm	4.8 - 12.7	4.8 / 6.4 / 7.9 / 9.5 / 11.1 / 12.7	80	6	6.4	50364022
Kwik Stepper™ step bit 22.2 mm	22.2	22.2	85	1	9.5	50344110
Kwik Stepper™ step bit 4.8 - 22.2 mm	4.8 - 22.2	4.8 / 6.4 / 7.9 / 9.5 / 11.1 / 12.7 / 14.3 / 15.9 / 17.5 / 19.1 / 20.6 / 22.2	85	12	9.5	50344030
Kwik Stepper™ step bit 12.7 - 28.6 mm	12.7 - 28.6	12.7 / 22.2 / 28.6	57	3	9.5	50300083
Kwik Stepper™ step bit 22.2 - 34.9 mm	22.2 - 34.9	22.2 / 28.6 / 31.0 / 31.8 / 34.9	73	5	9.5	50364146
Kwik Stepper™ step bit 9.7 mm	9.7	Predrilling for Green- lee-Draw stud 9.7	40	1	6.4	50360183
Kwik Stepper™ step bit 12.7 mm	12.7	Predrilling for Green- lee-Draw stud 12.7	40	1	6.4	50344102
Kwik Stepper™ step bit Pg 7 - 21	Pg 7 - 21	Pg7 / Pg9 / Pg11 / Pg13 / Pg16 / Pg21	90	7	9.5	50360205
Kwik Stepper™ step bit ISO 16 - 32	ISO 16 – 32	ISO 16 / 20 / 25 / 32	80	4	9.5	50360221







Kwik Stepper™ step bit with ROTASTOP® shaft





- ► Minimal burr
- ▶ No slipping in the chuck with ROTASTOP®
- ► Long service life
- ▶ Requires minimum effort when drilling

Suitable for

Reaming of steel sheets, pipes, non-ferrous metals and plastic







Item	Drilling range dia. mm	Step sizes dia. mm	Total length mm	Number of steps	Shank dia. mm	Part No.
Kwik Stepper™ step bit with ROTASTOP® shaft 4 - 12 mm	4 – 12	4.0 / 5.0 / 6.0 / 7.0 / 8.0 / 9.0 / 10.0 / 11.0 / 12.0	80	9	8.0	50069845
Kwik Stepper™ step bit with ROTASTOP® shaft 4 - 20 mm	4 – 20	4.0 / 6.0 / 8.0 / 10.0 / 12.0 / 14.0 / 16.0 / 18.0 / 20.0	67	9	8.0	50069853
Kwik Stepper™ step bit with ROTASTOP® shaft ISO 12 - 40 mm	6-21	6.0 / 8.0 / 10.0 / 11.5 / 12.5 / 14.5 / 17.0 / 21.0	67.5	8	8	52049371
Kwik Stepper™ step bit with ROTASTOP® shaft 6 - 30 mm	6 – 30	6.0 / 8.0 / 10.0 / 12.0 / 14.0 / 16.0 / 18.0 / 20.0 / 22.0 / 24.0 / 26.0 / 28.0 / 30.0	98	13	10.0	50069861
Kwik Stepper™ step bit with ROTASTOP® shaft 6 - 36 mm	6 – 36	6.0 / 9.0 / 12.0 / 15.0 / 18.0 / 21.0 / 24.0 / 27.0 / 30.0 / 33.0 / 36.0	85	11	12.0	50069870
Kwik Stepper™ step bit with ROTASTOP® shaft ISO 12 - 40 mm	ISO 12 - 40	For ISO 12 / 16 / 20 / 25 / 32 / 40	110	6	12.0	50069888

Kwik Stepper™ step bit set



- ► ROTASTOP® guarantees best-possible torque transmission
- ► Hardly any burr
- ► No slipping in the chuck with ROTASTOP®
- Long service life
- ▶ Requires minimal effort when drilling

Suitable for

- Reaming of steel sheets, pipes, non-ferrous metals and plastic

Item	Part No.		
Kwik Stepper™ step bit set	50069900		
Scope of supply	Part No.	Page	
Kwik Stepper™ step bit with ROTASTOP® shaft 4 - 12 mm	50069845	467	
Kwik Stepper [™] step bit with ROTASTOP® shaft 4 - 20 mm	50069853	467	
Kwik Stepper™ step bit with R0TAST0P® shaft 6 - 30 mm	50069861	467	

Combi bit set M 3 - M 10



▶ Drill, tap and deburr in one operation

• For use with St37, non-ferrous metals and plastics

Item	Part No.		
Combi bit set in plastic cassette M 3 - M 10	50121510		
Scope of supply	Part No. Page		
Combi bit M3	50116312		
Combi bit M4	50116320		
Combi bit M5	50116339		
Combi bit M6	50116347		
Combi bit M8	50116355		
Combi bit M10	50116363		
Combi bit holder	50116371		



