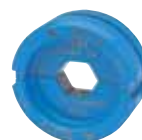




22
Klauke

Crimping dies, blue connection® B 22

► Accurate assignment of crimping tool/crimping die through colour-coding system



Suitable for

- Tubular cable lugs and connectors, blue connection® for compacted conductors acc. to VDE 0295 Class 2

Cross section mm ²	Part No.	Crimp width mm	Number of crimps
6	b226	9	1
10	b2210	9	1
16	b2216	9	1
25	b2225	9	1
35	b2235	9	1
50	b2250	9	1
70	b2270	9	1
95	b2295	9	1
120	b22120	9	1
150	b22150	9	1
185	b22185	5	2
240	b22240	5	2
300	b22300	5	3

Crimping die set 6 - 300 mm², blue connection® B 22 in plastic case, 14 pieces

Suitable for

- Tubular cable lugs and connectors, blue connection® for compacted conductors acc. to VDE 0295 Class 2



Part No.
B22SET

Crimping dies R 22



Suitable for

- Copper tubular cable lugs and connectors, standard type
- Tubular cable lugs for switchgear connections

Cross section mm ²	Part No.	Crimp width mm
6	R226	5
10	R2210	5
16	R2216	5
25	R2225	5
35	R2235	5
50	R2250	5
70	R2270	5
95	R2295	5
120	R22120	5
150	R22150	5
185	R22185	5
240	R22240	5
300	R22300	5

Crimping die set, 6 - 300 mm² R 22 in plastic case, 14 pieces

Suitable for

- Copper tubular cable lugs and connectors, standard type
- Tubular cable lugs for switchgear connections

Part No.
R22SET

Crimping dies IS 22



Suitable for

- Insulated tubular cable lugs and connectors
- Insulated pin terminals

Cross section mm ²	Part No.	Crimp width mm
10	IS2210	5
16	IS2216	5
25	IS2225	5
35	IS2235	5
50	IS2250	5
70	IS2270	5
95	IS2295	5
120	IS22120	5
150	IS22150	5

Crimping dies F 22

Suitable for

- Tubular cable lugs and connectors for fine stranded conductors

Cross section mm ²	Part No.
10	F2210
16	F2216
25	F2225
35	F2235
50	F2250
70	F2270



Crimping dies M 22

Suitable for

- Tubular cable lugs and compression joints for solid conductors

Cross section mm ²	Part No.	Crimp width mm
1,5-4	M22154	5
6-10	M22610	5
16	M2216	5



Crimping dies N 22

Suitable for

- Nickel tubular cable lugs and connectors
- Stainless steel tubular cable lugs and connectors

Cross section mm ²	Part No.
10	N2210
16	N2216
25	N2225
35	N2235
50	N2250



Crimping dies D 22



Suitable for

- Copper compression cable lugs (DIN 46235) and connectors (DIN 46267, part 1) acc. to DIN

Cross section mm ²	Part No.	Code	Crimp width mm
6	D226	5	5
10	D2210	6	5
16	D2216	8	5
25	D2225	10	5
35	D2235	12	5
50	D2250	14	5
70	D2270	16	5
95	D2295	18	5
120	D22120	20	5
150	D22150	22	5
185	D22185	25	5
240	D22240	28	5
300	D22300	32	5

Crimping die set, 6 - 300 mm² D 22 in plastic case, 14 pieces

Suitable for

- Copper compression cable lugs (DIN 46235) and connectors (DIN 46267, part 1) acc. to DIN

Part No.
D22SET

Crimping dies DP 22



Suitable for

- Double compression cable lugs

Cross section mm ²	Part No.	Code
2 x 50	DP2250	22 DP
2 x 70	DP2270	24 DP

Crimping dies Q 22
Suitable for

- Copper solderless terminals (DIN 46234) and pin terminals (DIN 46230) acc. to DIN
- Copper solderless connectors (DIN 46341) acc. to DIN



Cross section mm ²	Part No.
10	Q2210
16	Q2216
25	Q2225
35	Q2235
50	Q2250
70	Q2270

Crimping dies ISQ 22
Suitable for

- Insulated solderless terminals and pin terminals



Cross section mm ²	Part No.
10	ISQ2210
16	ISQ2216
25	ISQ2225
35	ISQ2235
50	ISQ2250
70	ISQ2270

Crimping dies RU 22
Suitable for

- Pre-rounding of sector-shaped Al- and Cu-conductors
- 3- and 4-core sector-shaped conductors



Cross section mm ² sm	Cross section mm ² se	Part No.	Conductor dia. mm	Pre-rounding width mm
10		RU2210	4,1	19,5
16		RU2216	5,1	19,5
25	35	RU223525	6,3	19,5
35	50	RU225035	7,5	19,5
50	70	RU227050	9,0	19,5
70	95	RU229570	10,5	19,5
95	120	RU2212095	12,5	19,5
120	150	RU22150120	14,0	19,5
150	185	RU22185150	15,8	19,5
185	240	RU22240185	17,5	19,5
240	300	RU22300240	20,3	19,5

Crimping dies A 22



Suitable for

- Aluminum compression cable lugs and connectors acc. to DIN
- Aluminum/copper compression cable lugs and connectors (aluminum side)

Cross section mm ²	Part No.	Code	Crimp width mm
10	A2210	10	7
16-25	A221625	12	7
35	A2235	14	7
50	A2250	16	7
70	A2270	18	7
95-120	A2295120	22	7
150	A22150	25	7
185	A22185	28	7
240	A22240	32	5
300	A22300	34	5

Crimping die set, 10 - 300 mm² A 22 in plastic case, 11 pieces

Suitable for

- Aluminum compression cable lugs and connectors to DIN
- Aluminum/copper compression cable lugs and connectors (aluminum side)

Part No.
A22SET

Crimping dies AD 22



Suitable for

- Compression joints for full tension connections of Aldrey conductors acc. to DIN EN 50182
- Al-conductor DIN EN 50182, 120 - 185 mm²

Cross section mm ²	Part No.	Code	Crimp width mm
25	AD2225	12	7
35	AD2235	14	7
50	AD2250	16	7
70	AD2270	18	7
95	AD2295	20	7
120	AD22120	25	7
150-185	AD22150185	28	7

Crimping dies AST 22
Suitable for

- Compression joints acc. to DIN 48085, part 3 for Al-/St-cable acc. to DIN EN 50182
- Aluminum crimping



Cross section mm ²	Part No.	Code	Crimp width mm
25-4	AST2225	12	7
35-6	AST2235	14	7
50-8	AST2250	16	7
70-12	AST2270	18	7
95-15	AST2295	22	7
120-20	AST22120	25	7

Crimping dies ST 22
Suitable for

- Compression joints acc. to DIN 48085, part 3 for Al-/St-cable acc. to DIN EN 50182
- Steel crimping



Cross section mm ²	Part No.	Code	Crimp width mm
25-4 35-6	ST2246	6	5
50-8	ST228	7	5
70-12 95-15	ST221215	9	5
120-20	ST2220	13	5

Crimping dies C 22 / MC 22
Suitable for

- Clamps, C-type



Cross section mm ²	Part No.	Crimp width mm
16	C2216	5
25	C2225	5
35	C2235	5
50	C2250	5
4-4	MC224	5
10-10	MC2210	5
10-16 10-25 35-35	MC2235	5

Crimping dies H 22
Suitable for

- Clamps, H-type



Cross section mm ²	Part No.	Crimp width mm
70	H2270	5

Crimping dies AE 22



Suitable for

- Cable end-sleeves

Cross section mm ²	Part No.	Crimp width mm
10	AE2210	20
16	AE2216	20
25	AE2225	20
35	AE2235	20
50	AE2250	20
70	AE2270	20
95	AE2295	20
120	AE22120	20
150	AE22150	20
185*	AE22185	20
240*	AE22240	20

► * = except THK 22

Crimping dies ZAE 22



Suitable for

- Twin cable end-sleeves

Cross section mm ²	Part No.	Crimp width mm
2 x 4	ZAE224	20
2 x 6	ZAE226	20
2 x 10	ZAE2210	20
2 x 16	ZAE2216	20

Crimping dies AES 22



Suitable for

- Cable end-sleeves
- Special trapezoid crimp for fine stranded conductors

Cross section mm ²	Part No.	Crimp width mm
10	AES2210	20
16	AES2216	20
25	AES2225	20
35	AES2235	20
50	AES2250	20
70	AES2270	20
95	AES2295	20
120	AES22120	20
150	AES22150	20
185*	AES22185	20
240*	AES22240	20

► * = except THK 22

Crimping dies ZAES 22

Suitable for

- Twin cable end-sleeves
- Special trapezoid crimp for fine stranded conductors



Cross section mm²	Part No.	Crimp width mm
2 x 4	ZAES224	20
2 x 6	ZAES226	20
2 x 10	ZAES2210	20
2 x 16	ZAES2216	20

